

## SeaEra QC model 162 PARTS LIST

Item	Part#	Description
1	1237W	Marine-size Bowl
1	1244W	Household-style Bowl
2	1236AW	Bowl Spud Assembly
3	1236E	Bowl Elbow (sea water only)
5	1234	Bowl Gasket
6	VCAP	White Vinyl Cap
7	1226B	1/4-20 Hex Nut (4)
8	RNI	Shoulder Washer
9	CH38	1/4-20 X2 Threaded stud
10	161105	Base
11	C254	Joker Valve
12	161130	Discharge Fitting
13	1222D	90° Discharge Fitting
14	161125	Discharge Mounting Flange
15	F164	Discharge Mounting Flange Fastener(4)
16	161107	Seal Plate O-Ring
17	1108A	Macerator Nut
18	M23A	Macerator Lockwasher (5)
19	161123	Macerator Blade
20	161120	Impeller/Macerator Housing
21	161115	Impeller
22	31-102	Shaft Seal
23	161110	Seal Plate
24	1610*	Discharge Motor
25	HW1	Mounting Screw Lockwasher (4)
26	F098	1/4 - 20 x 1" hex (4)
29	PLA34	Adapter: 1" MPT xHS
41	162420	Fitting Clip (3)
43	162425	Fitting O-Ring (4)
45	162405	3/4" Hose Barb - 90° Fitting
47	162415	Plug Fitting
50	162410	3/4" Hose Barb - Straight Fitting
51	190601	Inline Fresh Water Strainer (Optional)
61	163000	Inline Strainer (Optional)

### Additional Parts Included with REMOTE MODELS

Item	Part#	Description
27	161135	Motor Cover
62	1660*A	Intake Motor
	166000	Remote Intake Pump, 12V DC
	166100	Remote Intake Pump, 24V DC
64	162000W	Diaphragm Pump Assy. (Includes 162420, 162425)

### Additional Parts Included with Freshwater models

Item	Part#	Description
70	161145	Motor cover
71	221351*	Water solenoid
72	PLH-50P	Hose, white 1/2", 1 FT.
73	PLE90-50N	1/2" 90 deg Hose Barb Elbow
74	221366	Clips,
75	161146	Grommet plate
76	F201	Screw M4 x 10mm
77	221357	Hose adapter straight
80	168006	Vacuum break cover
81	221360	O-ring
82	25309	Nut 3/4 FNPT
83	221300	Vacuum breaker assy.
84	1238SC	Slow Close Marine-size Seat and Cover
84	1245SC	Slow Close Household-style Seat and Cover

### DISCHARGE ASSEMBLY

Item	Part#	Description
16-24	162012W	Discharge Assembly w/o intake pump 12V
16-24	162024W	Discharge Assembly w/o intake pump 24V

### Repair Kits

DIAPUMPRK	Diaphragm Pump Repair Kit
SEADISRK	SeaEra Discharge Repair Kit

\* Specify DC Voltage (12, 24)

# SeaEra QC Series Exploded Parts View

# EXPLODED PARTS

